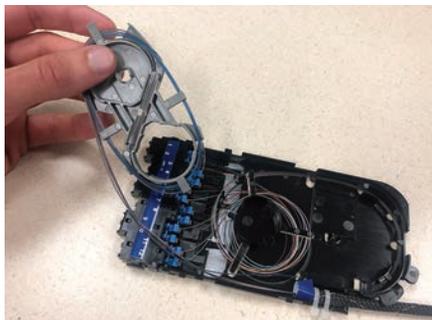


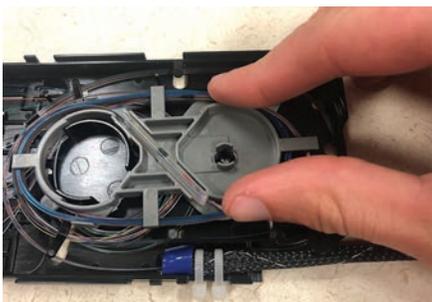
**9 Wind splice reel back into cassette.**

Wind the splice reel clockwise into the splice cassette.



**10 Place splice reel in splice cassette.**

Secure splice reel around retaining tabs. Carefully adjust and store any slack.



**11 Apply cover.**

Press down on the cover to snap it into place on the five tabs. Apply blank connection ID label as needed.

See Caution at right above.



**Caution:** Prior to re-installing cover, carefully inspect routing to ensure all fibers are secured below retaining tabs and that fibers do not extend onto the ledge designated for the cover.

**12 Install splice cassette in CHD panel.**

Unlatch drawer blade and pull it rearward. Install splice cassette, pressing down to snap cassette into place.

**NOTE:** It may be necessary to fully remove the blade.

Route fibers as directed in CHD Panel Quick Start and User Manual (available using QR code on page 1). Reinstall drawer blade when done.



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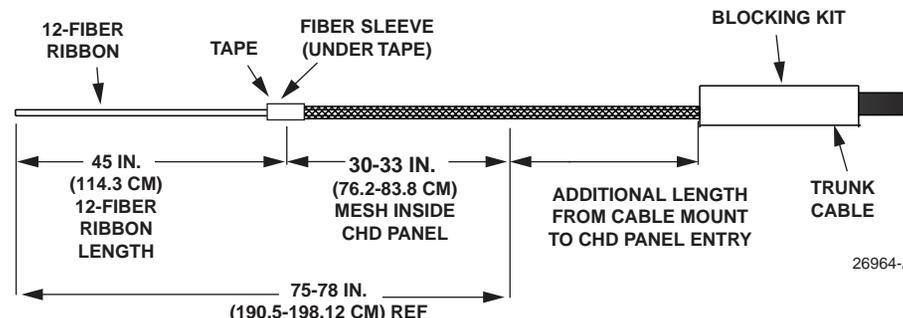


**Mass Fusion Splice Cassette for CHD Panel**



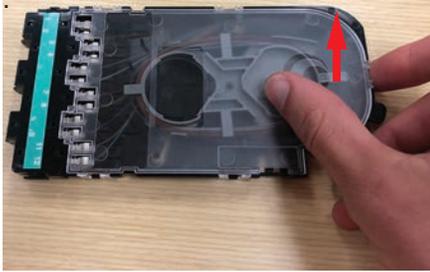
**1 Install blocking kit before installing splice cassette.**

Mesh sleeving and fiber sleeve are provided in blocking kit. Follow blocking kit instructions to prepare ribbon fiber for splice cassette installation. When cutting mesh sleeving, plan for a minimum length inside CHD panel of 30 to 33 inches (76.2 to 83.8 cm). Install one 12-fiber ribbon in protective mesh sleeving with about 30 inches (114.3 cm) of ribbon exposed beyond end of mesh.



**2 Remove cassette cover.**

Using thumb and finger, disengage five tabs one at a time, and lift off cover.

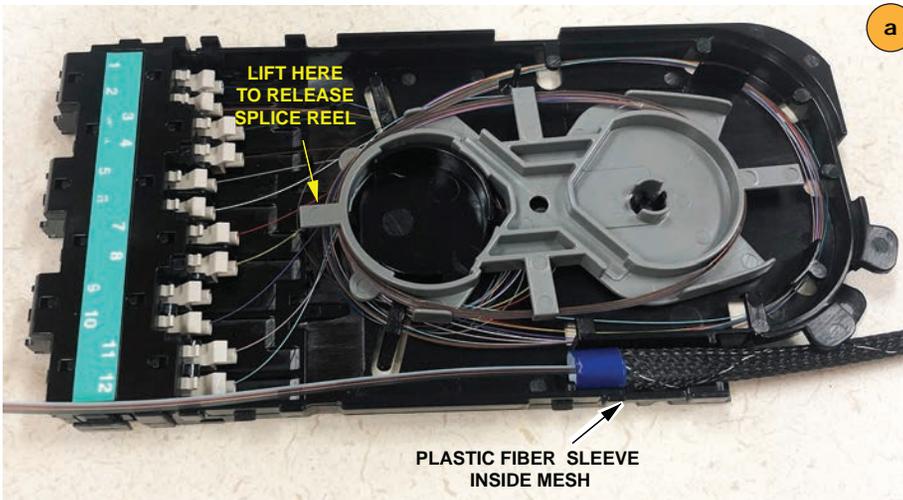
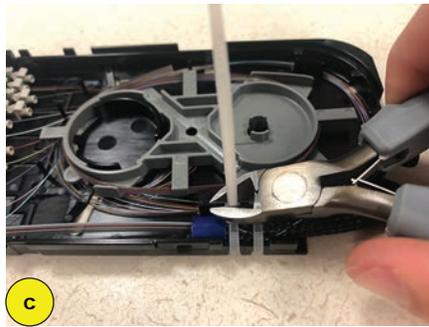
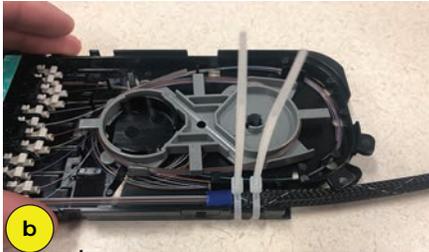
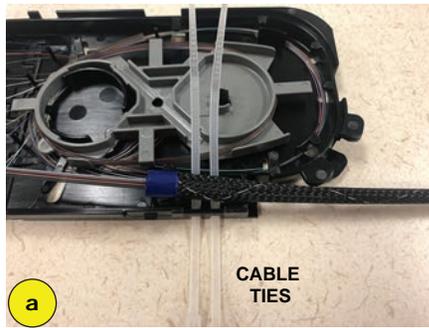


**3 Place feeder fiber in cassette.**

(Refer to large photo at bottom of this page.) Place feeder fiber in groove of cassette, and align plastic fiber sleeve inside mesh with cable tie positions

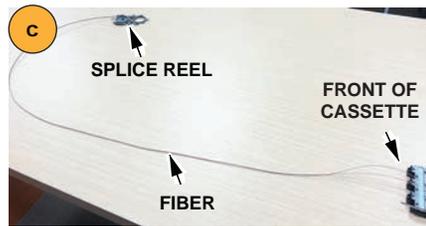
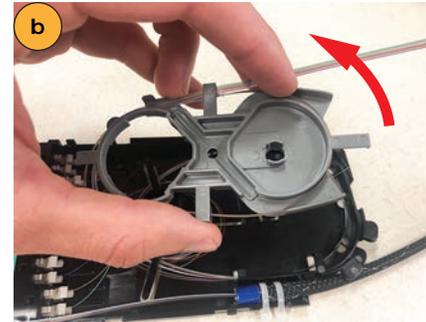
**4 Secure feeder ribbon in splice cassette.**

(Refer to three photos at right.) (a-b) Secure feeder fiber using two cable ties. (c) Snip off ends of cable ties close to nubs.



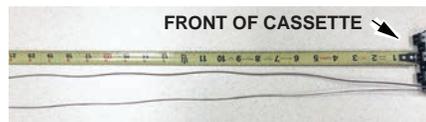
**5 Remove splice reel from splice cassette.**

(a) Lift front end of splice reel to release it from splice cassette (refer to large photo on bottom of page 2). (b) Unwind inner fiber ribbon by rotating splice reel counterclockwise. (c) Extend splice reel and ribbon out beyond front of splice cassette. Remove fiber from cassette.



**6 Measure fibers; trim to specified length.**

Extend ribbons out front of cassette. Use tape to hold down fibers. Trim to lengths specified in table below.

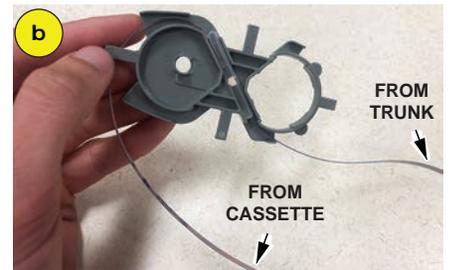
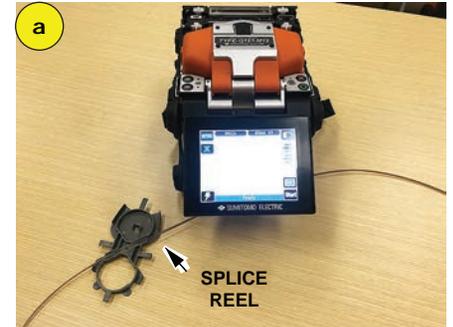


RIBBON (FROM TRUNK) CUT LENGTH	STARTING LENGTH	REWORK LENGTH 1	REWORK LENGTH 2	REWORK LENGTH 3
RIBBON (FROM TRUNK) CUT LENGTH	36.0 IN. (91.4 CM)	31.5 IN. (80.0 CM)	27.0 IN. (68.6 CM)	22.5 IN. (52.7 CM)
RIBBON (FROM CASSETTE) CUT LENGTH	31.5 IN. (80.0 CM)	27.0 IN. (68.6 CM)	22.5 IN. (52.7 CM)	18.0 IN. (45.7 CM)

NOTE: ALWAYS START WITH LONGEST LENGTHS AND ONLY USE SHORTER LENGTHS IF REWORK IS REQUIRED.

**7 Splice & load splice reel.**

(a) Splice following recommended method and (b) place completed splices in splice reel.



**8 Wrap ribbon around splice reel.**

Wrap trunk fiber counterclockwise around splice reel until it overlaps cassette fiber..

